

# Avalon<sup>®</sup> 56 HP High Purity Plastic Components for Wet Applications

### **Plastic Components**

Greene Tweed offers precision plastic components designed for a variety of demanding semiconductor applications. Avalon<sup>®</sup> 56 HP, a high-performance plastic based on the latest generation modified PTFE, is ideal for improving the performance of wet wafer processing systems that require exceptional chemical resistance and very low extractable levels. In addition, Avalon<sup>®</sup> 56 HP provides a very high level of purity, a wide temperature operating range, and superior low friction and dielectric properties.

| Typical Properties   |           |  |
|--|-----------|--|
| Physical Properties  | Typical   |  |
| Color  | White     |  |
| Specific Gravity   | 2.18      |  |
| Melt Point (Powder), °F (°C)   | 626 (330) |  |
| Mechanical   |           |  |
| Tensile Strength, psi  | 5000      |  |
| Elongation, %  | 450       |  |
| Flexural 0.5% Secant Modulus, psi  | 80,000    |  |
| Coefficient of Thermal Expansion,<br><300°F (149°C), inch/inch per °F x 10 <sup>-5</sup> | 5.5       |  |
| Coefficient of Static Friction<br>@ 33.3 psi and 150 fpm                                 | 0.05      |  |
| Coefficient of Dynamic Friction<br>PV=5000 psi ft/min.                                   | 0.08      |  |
| Wear Factor, in. <sup>3</sup> -min./Ib-ft-hr x 10 <sup>-10</sup>                         | 2500      |  |
| Permanent Deformation Under Load,<br>2000 psi @ 78°F (26°C), %                           | 3.2       |  |
| Shear Strength @ 80°F (27°C), psi  | 2400      |  |
| Shear Strength @ 400°F (204°C), psi  | 1350      |  |



### **Features and Benefits**

- Lower void content, less porosity and minimal permeability compared to standard PTFE
- Reduced cold flow resulting in longer service life compared to standard PTFE
- Extremely low extractable levels
- Precision components available in a variety of configurations
- · Lower costs of ownership and higher yields

#### **Applications**

- Valve and pump components
- Manifolds
- Wafer carriers
- Fittings
- MSE<sup>®</sup> seals
- · Low-friction slide rails

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## **Extractables Comparison**

| Elements | Avalon <sup>®</sup> 56 HP<br>(ng/cm³) | Standard PTFE<br>(ng/cm³) |
|----------|---------------------------------------|---------------------------|
| Mg       | 0.28                                  | 2.58                      |
| AI       | 2.20                                  | 3.73                      |
| Na       | 0.67                                  | 18.10                     |
| К        | 0.55                                  | 18.40                     |
| Ca       | 4.18                                  | 21.90                     |
| Cr       | 0.02                                  | 0.085                     |
| Mn       | 0.06                                  | 0.098                     |
| Fe       | 0.96                                  | 5.04                      |
| Ni       | < 0.50                                | 0.63                      |
| Cu       | 0.09                                  | 21.40                     |
| Zn       | 0.28                                  | 6.43                      |

Avalon® vs. PTFE Units (ng/cm 3) Cu Cr Mn Fe Ni Cu л Na к Z Standard PTFE Avalon<sup>®</sup> 56 HP 

Test conducted with 2%  $HNO_3$  for 2 days @ 68°F (20°C).

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